STANDARD CONSTRUCTION

FLANGED FRAME: .080" thick (nominal) 6063-T52/T6 extruded aluminum. **DOOR FRAME:** .080" thick (nominal) 6063-T52/T6 extruded aluminum.

DOOR PANELS: 20 GA. galvanized steel.

INSULATION: 2.25 lb. density polyurethane foam.

HANDLES: Dual-acting die cast zinc.

GASKET: Continuous length extruded foam santoprene.

HINGE: Stainless steel continuous type.

FINISH: Mill.

OPTIONS

Door panel material: bonderized steel, stainless steel, aluminum Finishes - Baked Enamel, Baked Epoxy, or Prime Coat

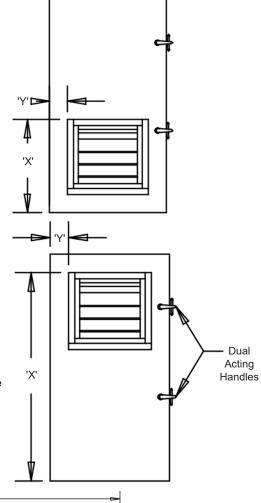
NOTES

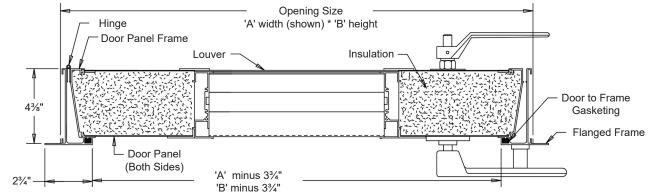
- 1. Hinge always furnished on "B" height dimension.
- 2. (L) designates doors with louvers. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
- 3. Minimum louver size is 12" x 12". Maximum louver size is full door panel size. For louver location, use "X" and "Y" dimensions.
- 4. Unless otherwise specified, door will be fabricated $\frac{1}{4}$ " under listed size. Dimensional tolerance is \pm .075.
- 5. Door width cannot exceed two times its height.
- 6. Please refer to the installation instructions for mounting of handles and door assembly mounting.
- 7. In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.

DOOR SIZES								
Min Size	Max Size							
12"W x 12"H	48"W x 96"H							

Door Panel View Minus Door Frame (Left hinge units shown.)

Not to scale.





Project:					Date:		DWN:			DWG:	
Contrac	tor:										
Arch. / Eng.:					EDR:		ECN:			Job:	
Item #	Qty	Door Hinge Opening						Louver Location		Union Made	
Thom: #	٥	Left Hand	Right Hand	"A" Width	"B" Height		Model -40 (EA-400-F)	Х	Y		
											ETAL WOO

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

